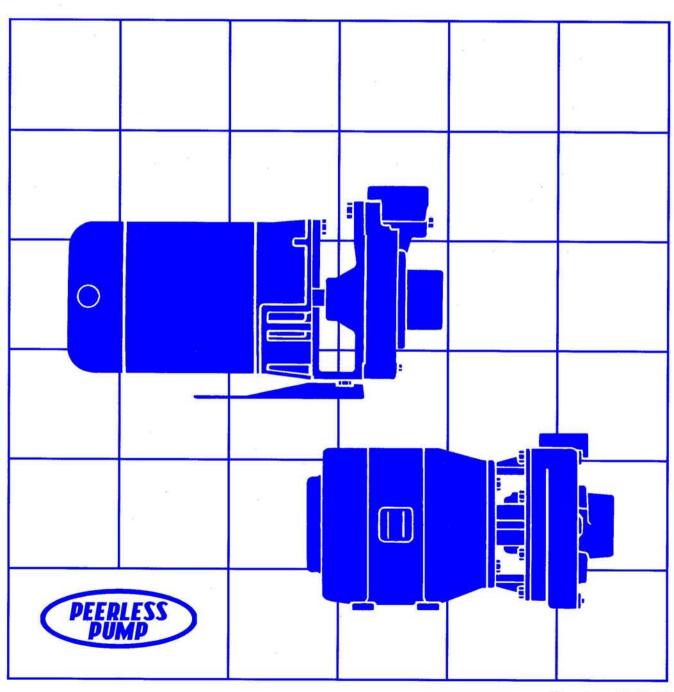
# **Peerless Pump Company**

# HORIZONTAL END SUCTION PUMPS

Type PE



## Peerless Pump Type PE End Suction Pumps

Rates of flow		
	Fractional	_

	_ <u>HP</u>	HP
Max. Case Working Pressure Max. Operating Temperature	75 psi 160°F	175 psi 225°F

Ideal for most boost, transfer and circulation applications, Peerless Pump Type PE pumps are general purpose end suction pumps with vertically split cases. They are furnished as non-modifiable units equipped with preset impeller trims for non-overloading performance.

The pumps are made primarily of cast iron and bronze and are furnished with mechanical seals. They are suitable for clear, noncorrosive liquids such as water or ethylene glycol solutions. Fractional and integral horsepower sizes can be used on some types of hydrocarbon liquids.

The impeller shafts are extensions of their motor rotor shafts. Fractional horsepower sizes have stainless steel shafts; integral horsepower sizes have steel shafts with bronze shaft sleeves. The pumps are close coupled to face mount motors which feature ball bearings, quiet operation and quality construction for long, trouble-free service lives. The ball bearings are sized for a minimum L<sub>10</sub> life of 17,500 hours, equivalent to a minimum 87,500 hour average bear-

Peerless Pump Type PE pumps feature back pullout design. The rotating element can be removed and replaced without

removing the casing from its suction or discharge piping. Casings are protected from wear by replaceable bronze casing rings at the impeller skirts. Casings include plugged drain and vent ports. The casings are designed for low hydraulic noise levels. This is achieved by good hydraulic design and by providing a 10% clearance between the impeller and the casing cutwater. Peerless Pump Type PE pumps are exceptionally quiet.

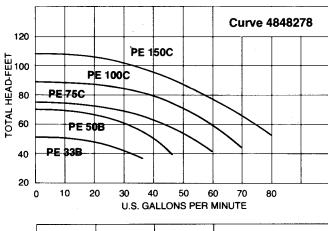
Modern foundry technology, using shell moldings, permanent mold and shell cores for casing and impeller castings, assures smooth water passages, good weight symmetry and part density. These features, coupled with enclosed impellers, mean maximum efficiency, reliability

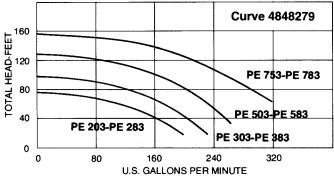
and long service life.

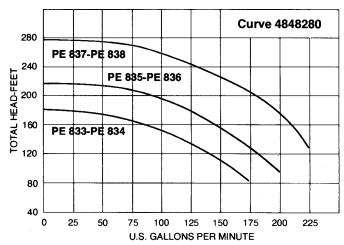
Integral horsepower type PE pumps are the same as Peerless Pump Type C pumps except that PE pumps are non-modifiable, with predetermined impeller trims. Assembled to order, Type C pumps are available with bronze fitted or all iron construction, mechanical shaft seals or packed type stuffing boxes and other options. Request Brochure B-2300.

### **Performance** Peerless Type PE pumps @ 3500 RPM

Non-Overloading Impellers: Each Type PE pump is made so that its impeller will not exceed the motor's horsepower rating, including its allowable service factor, when the liquid has 1.0 specific gravity, 32 SSU viscosity (similar to clear water at about 80°F) and is within the pump's maximum temperature and pressure ratings. Note: Fractional horsepower sizes must not be used with hydrocarbons. Integral horsepower sizes can be used with some hydrocarbons. Refer to factory.



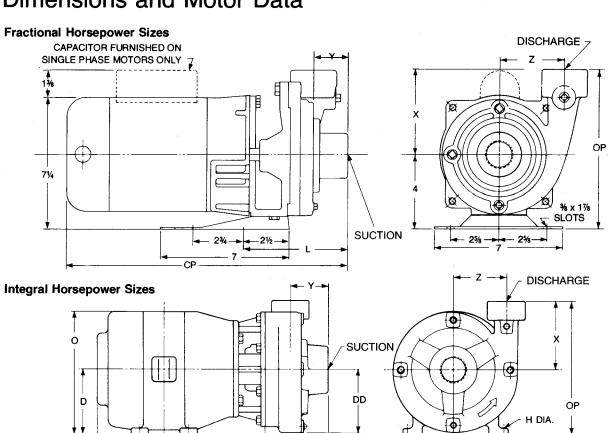




#### **Materials of Construction**

Adapter & casing	Cast iron
Impeller	Forged brass, fractional HP sizes Cast Bronze integral HP sizes.
Casing ring. Shaft sleeve (for integral HP sizes only)	Bronze
Mechanical seal (for fractional HP sizes only)	Ceramic seat, carbon washer, Buna-N rubber flexible members, brass metal parts.
Mechanical seal (for integral HP sizes only)	Ni-Resist seat, carbon washer, Buna-N rubber flexible members, 18-8ss metal parts.

# **Dimensions and Motor Data**



#### **Dimensions**

<b>D</b> 1111011010110																	
	Motor	Conne	ections	Α	В					,	0				СР		
Pump Model No.	Frame	Suct.	Disch.	Max.	Max.	D	E	F	H	L	Max.	Х	Y	Z	Max.	DD	OP
PE33B PE50B	56J 56J	1¼ NPT 1¼ NPT	1 NPT 1 NPT	=		_	_	_		5½ 5½	_	43/8 43/8	15/8 15/8	3¼ 3¼	14 14½	11	83/8 83/8
PE75C PE100C PE150C	56J 56J 56J	1½ NPT 1½ NPT 1½ NPT	1¼ NPT 1¼ NPT 1¼ NPT	7 7	_	_ 4 4	25/8 25/8	_		5 5 5	 71/4 71/4	45/8 45/8 45/8	1 7/8 1 7/8 1 7/8	3½ 3½ 3½ 3½	15¼ 15¾ 16¼		85/8 85/8 85/8
PE203, PE283 PE303, PE383	145J <b>M</b>	2 NPT	1½ NPT	7	6½	3½	2¾	5	.34	91/2	8¾	5	2¾	3%	21	43/8	81/2
PE303, PE503, PE583	182J <b>M</b>	2 NPT	1½ NPT	9	6½	41/2	3¾	41/2	.40	101/4	9%	5	2¾	3%	21¾	43/8	9½
PE503, PE753, PE783	184J <b>M</b>	2 NPT	1½ NPT	9	71/2	41/2	3¾	5½	.40	101/4	93/8	5	2¾	3%	21¾	43/8	91/2
PE833, PE834	184JM	2 NPT	1 NPT	9	71/2	41/2	3¾	51/2	.40	101/4	9%	51/8	23/4	45/16	20%	51/4	95/8
PE835, PE836	213JM	2 NPT	1 NPT	101/2	71/2	51/4	41/4	51/2	.40	111/8	111/8	51/8	2¾	45/16	22¾	51/4	103/8
PE837, PE838	215JM	2 NPT	1 NPT	101/2	9	51/4	41/4	7	.40	111/8	111/8	51/8	2¾	45/16	241/4	51/4	103/8

MP ⋅

### **Motor Data**

60 115/2	) Hertz Single Ph 230 Volt, 1.15 Mi	iase in. S.F.	60 Hertz Three Phase 60 Hertz Three P 230/460 Volt, 1.15 Min. S.F. 200 Volt, 1.15 Min					
Pump Model No.	Horse- Power	Motor Frame	Pump Model No.	Horse- Power	Motor Frame	Pump Model No.	Horse- Power	Motor Frame
PE33B PE50B PE75B PE100B	1/3 1/2 3/4	56J 56J 56J	PE33B PE50B PE75B	1/3 1/2 3/4	56J 56J 56J			<del>-</del> .
PE150B	1½	56J 56J	PE100B PE150B	1 1/2	56J 56J		_	
PE203 PE303 PE503	2 3 5 (230V)	145JM 182JM 184JM 	PE203 PE303 PE503 PE753	2 3 5 7½	145JM 145JM 182JM 184JM	PE283 PE383 PE583 PE783	2 3 5 7½	145JM 145JM 182JM 184JM
_	_		PE833 PE835 PE837	7½ 10 15	184JM 213JM 215JM	PE834 PE836 PE838	7½ 10 15	184JM 213JM 215JM

### **Ordering Specifications**

0.40	ig opcomoditorio
The pump suction vertice PE33B with 11¼" NPT succession PE50B with 11¼" NPT succession PE75C with 11½" NPT succession PE100C wurden PE150C with PE150C with PE150C with PE150C with PE150C with PE33B with PE150C with PE33B	HP type PE pumps  b(s) shall be Peerless Pump Type PE end  ally split case centrifugal, Model  h 1/3 HP motor  suction, 1" NPT discharge  h 1/2 HP motor,  suction, 1" NPT discharge  h 3/4 HP motor,  suction, 11/4" NPT discharge  ith 1 HP motor,  suction, 11/4" NPT discharge  ith 1 1/2 HP motor,  suction, 1 1/4" NPT discharge  ith 1 1/2 HP motor,  suction, 1 1/4" NPT discharge
equipped wit 17,500 hours. 87,500 hours. 60 Hz single 60 Hz three The motor si which the imp mounted to the	shall be the open drip proof foot mounted type h ball bearings having a minimum L <sub>10</sub> life of s, equivalent to a minimum average life of The motor shall operate on e phase 115/230 volt 1.15 min. S.F. phase 230/460 volt 1.15 min. S.F. hall have a stainless steel shaft extension on eller shall be mounted.  assembly shall be close coupled and face the motor. The pump service will be
The pump seal designed. The pump as permit remove from its suction be made of 3 smooth water able bronze of the pump seal of	(liquid)  viscosity at

The impeller shall be made of forged brass. It shall be of the enclosed (double shroud) configuration and be accurately machined to minimize recirculation. The impeller shall be positively fastened to the motor rotor shaft extension.

for integral HP type PE pun
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shall be .\_\_\_\_

system pressure will be

maximum liquid temperature will be \_\_\_

head of

suction v  PE203  PE303  PE503  PE753  PE833	unip(s) shall be ertically split cas 3, 2 HP*† 3, 3 HP*† 3, 5 HP*† 3, 7½ HP† 5, 10 HP† 7, 15 HP†	e centrifugal	mp Type PE end , Model 3, 2 HP‡ 3, 3 HP‡ 3, 5 HP‡ 3, 7½ HP‡ 4, 7½ HP‡ 6, 10 HP‡ 8, 15 HP‡
* □ 60 Hz, † □ 60 Hz, ‡ □ 60 Hz,	single phase 118 three phase 230 three phase 200 2" NPT suction	5/230 volt, 1.7 /460 volt, 1.1 volt, 1.15 mi	15 min. S.F. 5 min. S.F.
The m	notor shall be the ipped with ball be 500 hours, equive	open drip p earings havir	harge connections roof foot mounted ng a minimum L <sub>10</sub> nimum average life
	ump assembly sh to the motor. The		coupled and face will be(liquid)
atsuction p	viscosity	at	(°F)(°C) with a (feet)(psi). Flow

The pump shall be equipped with a mechanical shaft seal designed for service with noncorrosive clear liquids and with a replaceable bronze shaft sleeve. The pump assembly shall be of the back pullout type to permit removal/disassembly without removing the casing from its suction or discharge piping. The pump casing shall be made of 30,000 psi cast iron; the casting shall have smooth water passages and be equipped with a replaceable bronze casing ring. Each casing shall include at least one drain and one vent port, closed with pipe plugs.

USGPM at a total discharge

\_\_ (feet)(psi). The

(feet)(psi). The maximum total

The impeller shall be made of cast bronze. It shall be of the enclosed (double shroud) type accurately machined to minimize recirculation. The impeller shall be positively fastened to the motor shaft extension.



### Peerless Pump Company

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